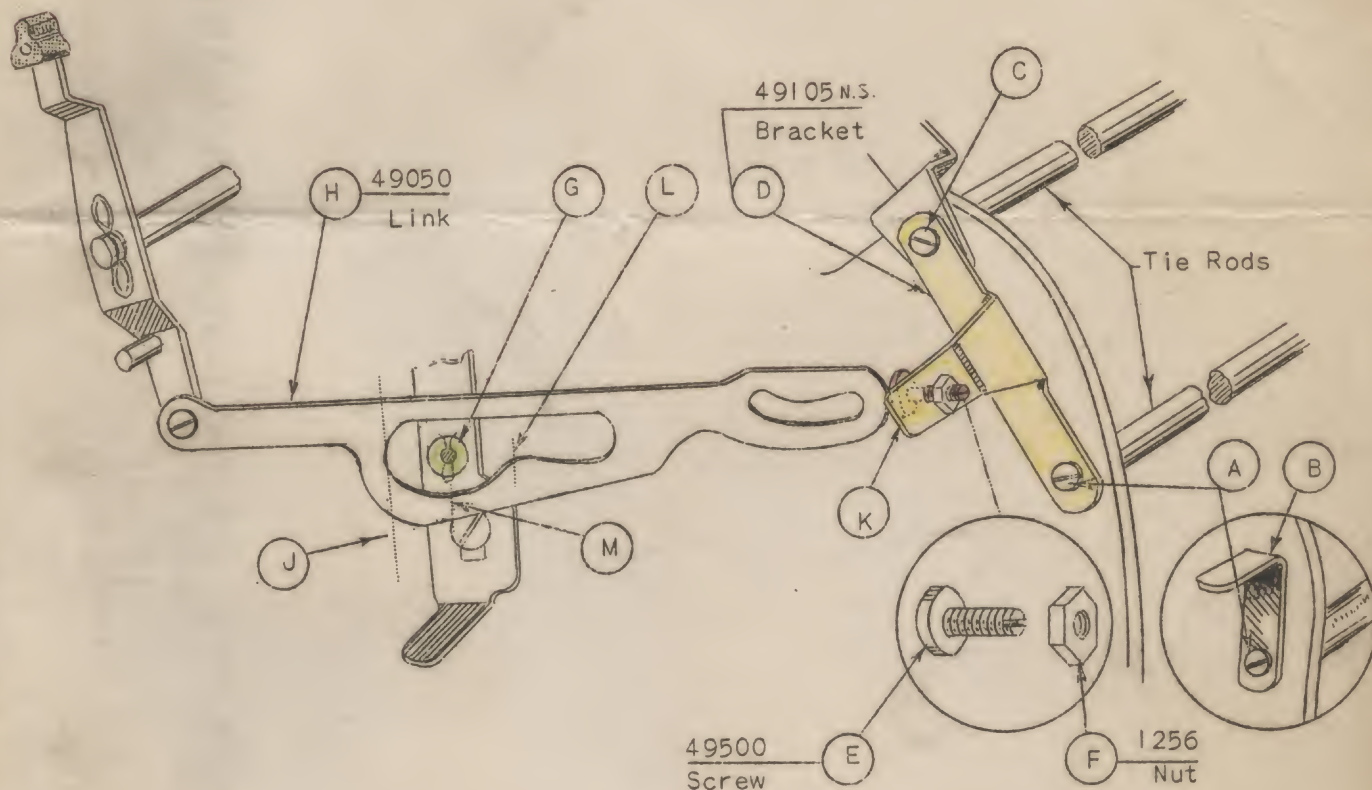


SUBJECT: Adjustable Stop -- LA-6 Model

DATE: September 27, 1937

TO ALL OFFICES:

This Bulletin illustrates and describes the installation of the new adjustable stop which replaces the original 49105, for controlling the rearward movement of the 49050 link (H) when the multiplication lever or division lever is automatically restored to neutral.

HOW TO INSTALL

1. Remove tie rod screw (A) and original 49105 stop bracket (B).
2. Remove tie rod screw (C).
3. Assemble screw (E) and nut (F) in place on bracket (D) as shown.
4. Install bracket (D) in place as shown and secure with screws (A) and (C) previously removed.
5. With the division and multiplication levers in neutral, adjust screw (E) inward or outward until roller (G) locates centrally between points (J) and (L) at (M).
6. Lock the adjustment of screw (E) in place with nut (F).

NOTE: In some instances it may be necessary to remove stock from the end of the 49105 bracket at (K) to permit alignment of the rear cover case screw holes.

MATERIAL TO REQUISITION

1	49105 N.S. Bracket	@	No charge
1	49500 Screw	@	" "
1	1256 Nut	@	" "

F. M. Smith
General Service Manager

Mr. J. W. Hunt
Toledo, Ohio



THE FOLLOWING IS A LIST OF THE PARTS OF THE MACHINE, WITH A BRIEF DESCRIPTION OF EACH PART, AND THE MATERIAL OF WHICH IT IS MADE. THE PARTS ARE LISTED IN THE ORDER IN WHICH THEY ARE ASSEMBLED, AND THE MATERIAL OF WHICH THEY ARE MADE IS GIVEN IN PARENTHESES. THE PARTS ARE LISTED IN THE ORDER IN WHICH THEY ARE ASSEMBLED, AND THE MATERIAL OF WHICH THEY ARE MADE IS GIVEN IN PARENTHESES.

1. CYLINDER (Cast Iron)
2. PISTON (Cast Iron)
3. CRANK SHAFT (Cast Iron)
4. CONNECTING ROD (Cast Iron)
5. VALVE (Cast Iron)
6. VALVE SPRING (Steel)
7. VALVE SEAT (Cast Iron)
8. VALVE LIFT (Steel)
9. VALVE LIFT (Steel)
10. VALVE LIFT (Steel)
11. VALVE LIFT (Steel)
12. VALVE LIFT (Steel)
13. VALVE LIFT (Steel)
14. VALVE LIFT (Steel)
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18. VALVE LIFT (Steel)
19. VALVE LIFT (Steel)
20. VALVE LIFT (Steel)